

SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 1 of 13

SECTION 1: IDENTIFICATION

Product identifier

Product name: Castable Resin W20 Green

Recommended use of the product and restriction on use

Relevant identified uses: For use in Phrozen 3D-printers

Uses advised against: Applications that generate aerosol, mist or vapor

Manufacturer or supplier details

Manufacturer: Phrozen Tech Co., Ltd.

287 Niupu Rd, Xiangshan Dist, Hsinchu City 30091, TAIWAN

Emergency telephone number: +886-3540-0076

SECTION 2: HAZARD IDENTIFICATION

Label elements:

Hazard pictograms:



Signal word: WARNING

Risk phrases:

R22 - May be harmful if swallowed

R36/37/38 - Irritation to eyes, respiratory system and skin

R43 - May cause sensitization by skin contact

Safety phrases:

S7 - Keep container tightly closed

S9 - Keep container in a well-ventilated place

S20 - When using do not eat or drink

S24/25 - Avoid contact with skin and eyes

S26 - In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S28 - After contact with skin, wash immediately with plenty of water

S29 - Do not empty into drains

S37/39 - Wear suitable gloves and eye/face protection



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 2 of 13

Hazard statements:

- H315 - Cause skin irritation
- H317 - May cause an allergic skin reaction

Precautionary statements:

- P202 - Do not handle until safety precautions have been taken
- P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources
- P233 - Keep container tightly closed
- P261 - Avoid breathing dust, fume, gas, mist, vapours, spray
- P262 - Do not get in eyes, on skin or on clothing
- P264 - Wash thoroughly after handling
- P271 - Use only outdoors or in a well-ventilated area. Hazardous polymerization may occur upon depletion of inhibitors.

Hazards not otherwise classified:

None

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Components	CAS number	Weight %
Methacrylate monomers	Proprietary	Proprietary
Methacrylate oligomers	Proprietary	Proprietary
Wax additives	Proprietary	20 - 29
Photoinitiator	75980-60-8	1 - 4
Additive	Proprietary	0 - 2



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 3 of 13

SECTION 4: FIRST AID MEASURES

Contact with skin:

Immediately take off all contaminated clothing. Wash skin immediately w mild soap/water for at least 15 minutes. If resin is not completely removed, use a waterless cleaner first. Seek medical advice if irritation persists.

Contact with eyes:

Wash eyes under the eyelid immediately with water for 20-40 minutes. See medical advice if irritation, pain, tears or redness persists.

Swallowing:

DO NOT INDUCE VOMITING. If vomiting occurs naturally, keep airways clear. Immediately obtain medical attention.

Inhalation:

If overcome by exposure, ventilate the premises. Remove victim from contaminated area to well ventilated areas or outdoors. If needed, provide oxygen or artificial respiration. Get immediate medical attention

SECTION 5: FIRE-FIGHTING MEASURES

Recommended extinguishers:

CO2, foam, chemical powders, sand or earth. Use water based extinguishing media with caution.

Extinguishers not to be used:

N/A.

Risks arising from combustion:

Avoid inhaling the fumes. Incomplete combustion releases toxic gases.

Protective equipments:

Use protection for the airways.



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 4 of 13

SECTION 6: ACCIDENTAL RELEASE MEASURES

Measures for personal safety:

Use masks, gloves and protective clothing.

Environmental measures:

Limit leakages with earth or sand. If the product has flown off into a water course, into the drainage system, or has contaminated the ground vegetation, notify the responsible authorities.

Cleaning methods:

Rapidly collect the product. To do so, wear a mask and protective clothing. When the product is in a liquid form, stop it from entering the drainage system. Recover the product for re-use if possible, or for elimination in compliance with waste disposal regulations in force. The product might, when appropriate, be absorbed by inert material.

SECTION 7: HANDLING AND STORAGE

Handling precautions:

Avoid contact with and inhalation of vapours and/or dusts. Do not eat or drink or smoke while working.

Incompatible materials:

Keep away from amines, strong bases, acids and strong oxidants.

Storage conditions:

Keep away from amines, strong bases, acids and strong oxidants. Storage temperature: between 15°C/59°F to 35°C/95°F. Keep in a dry place, in the original containers tightly closed, avoid heat/ignition and light sources. Prevent contamination by foreign materials and water. For industrial use only, keep away from children.



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 5 of 13

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Precautionary measures:

Provide adequate ventilation to the areas where the product is stored and/or handled.

Respiratory protection:

Required where ventilation/aspiration is insufficient or exposure is prolonged, or applications in which the product is sprayed or heated. Required in case of machini or applications that release dust.

Protection for hands:

Use protective gloves. For an extended exposure of the product, wear nitrile/neoprene gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The exact break through time can be obtained from the protective glove producer and this has to be observed. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time.

Eye protection:

Use safety goggles.

Protection for skin:

Use clothing that provides complete protection to the skin.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Apperance and color	Light green
Odor	Light acrylate characteristic odor
pH	N/A
Melting point	N/A
Boiling point	N/A



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 6 of 13

Flash point	> 100C/212F
Explosive properties	N/A
Combustion related properties	N/A
Specific gravity	1.10 g/cm ³ at 25C/77F
Viscosity	195-250 cps
Solubility in water	Insoluble
Solubility in organic solvents	Soluble in organic solvents
Vapor pressure	N/A
Volatile Characteristics	Negligible
Electrostatic Discharge	Safe
Electric Conductivity	Dielectric

SECTION 10: STABILITY AND REACTIVITY

Stability:

Stable when stored in original containers designed for use with light sensitive materials under 35C/95F in dark, cool places.

Conditions to avoid:

Storage > 38C/100F, exposure to light, loss of dissolved air, and contamination with incompatible materials.

Incompatible materials to avoid:

Polymerization initiators, including peroxides, strong oxidizing agents, alcohols, copper, copper alloys, carbon steel, iron, rust, and strong bases.

Hazardous decomposition product:

Hazardous decomposition products may include oxides of carbon, nitrogen and various hydrocarbon fragments.



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 7 of 13

Hazardous polymerization:

Hazardous polymerization may occur. Uncontrolled polymerization may cause rapid evolution of heat and increase in pressure that could result in violent rupture of sealed storage vessels or containers.

SECTION 11: TOXICOLOGICAL INFORMATION

Individual components of this product are not reported to produce mutagenic effects in humans. None of the components of this material are listed by IARC, NTP, OSHA or ACGIH as carcinogens.

Acute toxicity:

Product: May be harmful if swallowed.

Components:

Wax additives:

(Oral) LD50 > 5000 mg/kg body weight (rat)*. (Inhalation) Not available. (Dermal) LD50 > 5000 mg/kg body weight.

Photoinitiator:

(Oral) LD50 > 2500 mg/kg body weight (rat)*. (Inhalation) Not available. (Dermal) LD50 > 5000 mg/kg body weight

(*data from ECHA REACH-dossier information)

Skin corrosion/irritation:

Product: Cause skin irritation

Component: No data available.

Eye damage/irritation:

Product: Cause eye damage

Component: No data available.

Skin/Respiratory sensitization:

Product: May cause an allergic skin reaction

Component: No data available.

Germ cell mutagenicity:

Product: Not classified based on available information

Component: No data available.

Carcinogenicity:



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 8 of 13

Product: Not classified based on available information
Component: No data available.

Reproductive toxicity:

Product: Not classified based on available information
Component: No data available.

STOT - Single exposure:

Product: Not classified based on available information
Component: No data available.

STOT - Repeated exposure:

Product: Not classified based on available information
Component: No data available.

Aspiration toxicity:

Product: Not classified based on available information
Component: No data available.

SECTION 12: ECOLOGICAL INFORMATION

Keep product from waterways and watersheds. This substance is not readily biodegradable. Dispose of in accordance with all applicable regulations.

Components	CAS number	Weight %	Toxicology Information
Methacrylate monomers	Proprietary	Proprietary	Not available.
Methacrylate oligomers	Proprietary	Proprietary	Not available.
Wax additives	Proprietary	20 - 29	Discharges are not expected to be harmful to aquatic organisms. Components will biodegrade over time.
Photoinitiator	75980-60-8	1 - 4	Not available.
Color additives	Proprietary	0 - 2	Not available.



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 9 of 13

SECTION 13: DISPOSAL CONSIDERATIONS

Waste treatment methods:

Dispose of in accordance with governmental regulations (community, national or regional). Contact a licensed professional waste disposal service to dispose of this mixture. As with all foreign substances, do not allow the substances to enter storm or sewer drainage systems. Avoid release into the environment.

Sewage disposal relevant information:

Do not empty into drains. Avoid release to the environment. Refer to special relevant and safety data sheets.

Contaminated Packaging:

Dispose of as unused product. Expose the open emptied container to light, then dispose.

SECTION 14: TRANSPORT INFORMATION

Land transport USDOT	Not classified as dangerous good under transport regulations.
Sea transport IMDG	Not classified as dangerous good under transport regulations.
Air transport IATA/ICAO	Not classified as dangerous good under transport regulations.
Further information	N/A
Other requirements	N/A

SECTION 15: REGULATORY INFORMATION

United States regulations:

TSCA inventory listing*:



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 10 of 13

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

* All the components present in this product at concentrations equal to or greater than 0.1% are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory.

Significant New Use Rule (TSCA Sec.5):

Not listed.

Export notification under TSCA Sec.12(b):

Not listed.

SARA Sec.302 extremely hazardous substances:

No chemicals in this material are subject to the reporting requirements of SARA Title III, Sec 302.

SARA Sec.313 toxic chemicals:

Pursuant to Title III of the Superfund Amendments and Reauthorization Act of 1986, (SARA) and 40 CFR 372 Part 372, this product does not contain chemicals at levels greater or equal to 0.1wt% subject to the reporting requirements under Section 313.

CERCLA:

Not listed.

California Prop.65, Safe Drinking Water & Toxic Enforcement Act:

This product does not contain chemicals at levels greater or equal to 0.1wt% which are known to the state of California to cause birth defects or other reproductive harm.

European Union regulations:

EINECS listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed

SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 11 of 13

Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

REACH No.:

A registration number is not available for this substance as the annual tonnage does not require a registration or the registration is envisaged for a later registration deadline.

ESIS dangerous chemicals:

Not listed.

Canada regulations:

DSL listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

Australia regulations:

AICS listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 12 of 13

Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

Korea regulations:

Korean listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

Philippine regulations:

PICCS listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed
Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

China regulations:

Chinese IECSC listing:

Components	CAS number	Weight %	Status
Methacrylate monomers	Proprietary	Proprietary	Listed
Methacrylate oligomers	Proprietary	Proprietary	Listed



SAFETY DATA SHEET

Phrozen Castable Resin W20 Green

Prepared according to US OSHA HCS 29 CFR 1910.1200.

Issued Date : 2022/1/03

Page 13 of 13

Wax additives	Proprietary	20 - 29	Listed
Photoinitiator	75980-60-8	1 - 4	Listed
Color additives	Proprietary	0 - 2	Listed

SECTION 16: OTHER INFORMATION

Information provided by:

Creative CADWorks
27 Queen St., East Suite 1401,
Toronto, Ont. M5C 2M6,
CANADA
Date: 2020.9.25
Version: 01

To the best of our knowledge the information contained herein is accurate. However, Phrozen Tech. Co. Ltd. makes no warranty, expressed or implied, regarding the accuracy of these results to be obtained from the use thereof. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Phrozen Tech. Co. Ltd. assumes no responsibility for injury from the use of the product described herein.

END OF SAFETY DATASHEET