

# centriform material heating



Clear Mouthguard	Heating Time	Cooling Time
1mm	40 Seconds	50 Seconds
1.5mm	50 Seconds	60 Seconds
2mm	60 Seconds	70 Seconds
3mm	85 Seconds	90 Seconds
4mm	100 Seconds	120 Seconds
5mm	120 Seconds	180 Seconds

Bleach Tray Material	Heating Time	Cooling Time
1mm	50 Seconds	60 Seconds
1.5mm	60 Seconds	90 Seconds

Clear HD	Heating Time	Cooling Time
2mm	70 Seconds	120 Seconds
3mm	95 Seconds	120 Seconds

Cachet	Heating Time	Cooling Time
0.8mm	60 Seconds	60 Seconds
1mm	75 Seconds	90 Seconds
1.5mm	90 Seconds	120 Seconds
2mm	105 Seconds	180 Seconds

Coloured Mouthguards	Heating Time	Cooling Time
4mm	100 Seconds	60 Seconds
2mm	60 Seconds	120 Seconds
5mm	120 Seconds	180 Seconds

Clear Ridgid	Heating Time	Cooling Time
0.5mm	45 Seconds	60 Seconds
0.75mm	55 Seconds	90 Seconds
1mm	70 Seconds	120 Seconds
1.5mm	85 Seconds	150 Seconds
2mm	100 Seconds	180 Seconds
3mm	110 Seconds	240 Seconds

Tray Material - Pink	Heating Time	Cooling Time
2mm	90 Seconds	120 Seconds

Tray Material - Red	Heating Time	Cooling Time
1.5mm	70 Seconds	120 Seconds

Tray Material - Blue	Heating Time	Cooling Time
4mm	120 Seconds (Starts Burning)	180 Seconds

Tray Material - White	Heating Time	Cooling Time
1.5mm	70 Seconds	120 Seconds

3mm	120 Seconds	180 Seconds
4mm	140 Seconds	240 Seconds

<b>Proform Nightguard</b>	<b>Heating Time</b>	<b>Cooling Time</b>
3mm	90 Seconds	120 Seconds

<b>Foam Backed Bleach Trays</b>	<b>Heating Time</b>	<b>Cooling Time</b>
1 Size	40 Seconds	60 Seconds

<b>Dual Laminate</b>	<b>Heating Time</b>	<b>Cooling Time</b>
3mm	1st. Soft Side - 75 Seconds	120 Seconds
	2nd. Hard Side - 45 Seconds	
5mm	1st. Soft Side - 90 Seconds	150 Seconds
	2nd. Hard Side - 50 Seconds	