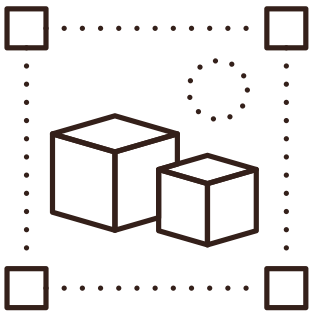


CENTRI™ PRINT UHD POST-PROCESSING

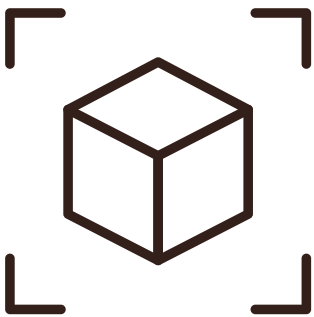
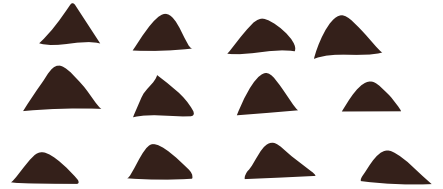


WITH AN ULTRASONIC CLEANER

Step 1A: Fill two basins with 95% alcohol, IPA or InovaPrint Wash (or equivalent)
Step 1B: Wash your 3D model in each basin and rinse for roughly 1-3 minutes. Continue to wash the model until its surface is clean.

WITHOUT AN ULTRASONIC CLEANER

Step 1: Make sure to rinse your print models with 95% sanitising alcohol then immerse into an Ultrasonic Cleaner. Take out your models after every 10 seconds and immerse it in 2 to 3 cycles. DO NOT immerse your models for long periods of time into sanitising alcohol as this may cause the model to break.

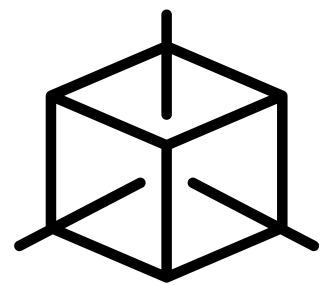


STEP TWO

Once it's done, place the 3D model to dry in a shaded area for 30-60 minutes before moving onto the post-curing process. You can also use a compressed air gun to fasten the process by removing excess surface liquid.

STEP THREE

Cure under sunlight for at least 6 hours or use a 405nm UV-lamp for the post-curing process. This may take anywhere from 30 min to 3 hours, depending on light intensity and the size and design of your model.



TIP You may use a soft brush and slightly brush the model for better results. However, a toothbrush is not recommended as it may cause scratches on the 3D print.